



Delivery program of sheet metal processing

Sheet metal processing

Milling, bending

Salzgitter Mannesmann Stahlhandel GmbH has got the knowledge and the capacities to offer you the whole spread of sheet metal processing. In conjunction with our consolidated steel trading companies and our cutting facilities we as Salzgitter Mannesmann Stahlhandel have large material storages to guarantee you high flexibility and short delivery times.

With our processing facilities we are your ideal partner in single and series manufacturing.

Our CAD/CAM-solutions guarantees you producibility of your construction. With our Integrated Process Control (IPC) we counterbalance the impacts of the material properties to the bending process.

Our machines

MATEC 30 HV processing center

MTE milling Machine Type BF3200

Hedelius C 60 processing machine

Beyerle PR400/4100

Beyerle PR 320/3100

Both bending machines could also be used simultaneously

Trumabend V 1700

Trumabend V 200

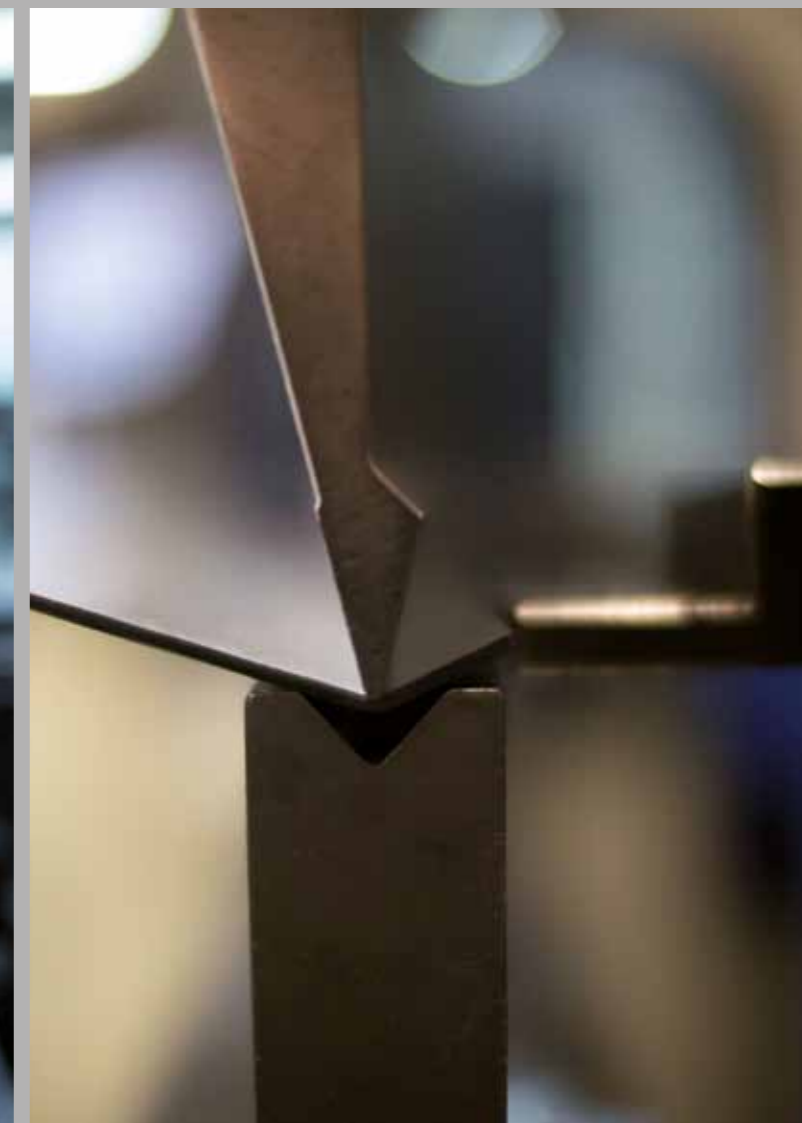
Your benefits with Salzgitter Mannesmann Stahlhandel

Milling

- Three milling machines with an workspace up to X = 3,000 mm, Y = 1,000 mm and Z = 1,100 mm
- Multi-sided machining in one clamping (manually rotatable and CNC-driven swivel heads)
- CNC-driven rotary table
- Machining of deep drill holes (internal coolant supply)

Bending

- Four bending machines with an maximum power up to 100 to/m
- Maximum clearance between main racks up to 3,600 mm
- Open height up to 600 mm
- Maximum bending length 7,600 mm (simultaneous operation)
- Maximum sheet thickness 12 mm with a length of 7,600 mm
- Thicknesses up to 20 mm (short pieces)



Sales Organisation

Salzgitter Mannesmann

Stahlhandel GmbH

Schwannstrasse 12
40476 Düsseldorf
P.O. Box 30 09 43
40409 Düsseldorf
Germany
Tel.: +49 211 4300-1
Fax: +49 211 4300-90

www.salzgitter-
mannesmann-
stahlhandel.com

Berlin

Rudower Chaussee 46
12489 Berlin
Germany
Tel.: +49 30 66099-0
Fax: +49 30 66099-209

Fürth

Hafenstraße 91
90768 Fürth
P.O. Box 25 52
90715 Fürth
Germany
Tel.: +49 911 7570-0
Fax: +49 911 7570-100

Gladbeck

Beisenstraße 53
45964 Gladbeck
P.O. Box 5 20
45955 Gladbeck
Germany
Tel.: +49 2043 407-0
Fax: +49 2043 407-991

Hamburg

Andreas-Meyer-Straße 15
22113 Hamburg
P.O. Box 74 07 10
22097 Hamburg
Germany
Tel.: +49 40 78958-0
Fax: +49 40 78958-237

Hanover

Wiesenauer Straße 17
30179 Hannover
P.O. Box 48 67
30048 Hanover
Germany
Tel.: +49 511 6700-0
Fax: +49 511 6700-204

Hanover

System Virotec
Schlieffenstraße 2
30419 Hanover
Germany
Tel.: +49 511 6700-0
Fax: +49 511 6700-151

Hildesheim

Daimlerring 7
31135 Hildesheim
Germany
Tel.: +49 5121 7608-0
Fax: +49 5121 7608-30

Köthen

Friedrich-Ebert-Straße 39
06366 Köthen
P.O. Box 11 58
Germany
Tel.: + 49 3496 501-0
Fax: +49 3496 501-215

Mannheim

Dortmunder Straße 4-6
68219 Mannheim
P.O. Box 81 05 29
68205 Mannheim
Germany
Tel.: +49 621 8040-0
Fax: +49 621 8040-110

Mülheim

Pilgerstraße 19
45473 Mülheim a. d. Ruhr
Germany
Tel.: +49 208 74055-0
Fax: +49 208 74055-70

Munich

Ehrenbreitsteiner Straße 36
80993 Munich
P.O. Box 50 06 60
80976 Munich
Germany
Tel.: +49 89 149099-0
Fax: +49 89 141300-1

Osterholz-Scharmbeck

Am Binnenfeld 1
27711 Osterholz-Scharmbeck
Germany
Tel.: +49 4791 18-0
Fax: +49 4791 18-10

Peine

Gerhard-Lucas-Meyer Straße 10
31226 Peine
Germany
Tel.: +49 5171 94086-0
Fax: +49 5171 94086-69

Plochingen

Am Rheinkai 30
73207 Plochingen
P.O. Box 13 40
73203 Plochingen
Germany
Tel.: +49 7153 601-0
Fax: +49 7153 601-103

Viersen

Helmholtzstr. 7
41747 Viersen
Germany
Tel.: +49 2162 81706-0
Fax: +49 2162 81706-76

Zeithain

Mannesmannstraße 8
01619 Zeithain
Germany
Tel.: +49 3525 6060-0
Fax: +49 3525 6060-487

Austria, Gratkorn

Harter Str. 1a
8101 Gratkorn
Tel.: +43 316 6094-0
Fax: +43 316 6094-40

France, Strasbourg

3a rue de Dunkerque
67000 Strasbourg
B.P. 60049
67016 Strasbourg-Cedex
Tel.: +33 3 88 45 65 90
Fax: +33 3 88 45 58 66



**SALZGITTER
MANNESMANN
STAHLHANDEL**

A Member of the Salzgitter Group